

## Free Standing 19" Racks

### General Specifications

Installation	Indoor
Mounting	Free Standing

### Material Specifications

Material	Electro Galvanized (EG) steel Zincalume steel (Aluzinc) - Mounting Rails
Thickness	1.2mm, 1.5mm, 2.0mm (Please refer catalog to get thickness of specific item)

### Paint Specifications

Paint type	Powder coated
Powder	Epoxy Polyester powder
Powder coating thickness	60-80 µm
Gloss Level	Semi Gloss 50-70%
Texture	Fine texture
Curing Temperature	180 °C
Color	RAL 7035, RAL 9010, RAL 9005 (Please refer catalog to get color of specific item). Other colors on customer request
Painting system	Conveyorized automated powder coating process
Pre-treatment process	Process 1: Degreasing/Derusting/cleaning & Process 2: Water cleansing & Process 3: Phosphating
Pre-heating	IR (Infra Red) heaters
Powder coating	Tribo static powder coating system
Curing	IR (Infra Red) heaters